

ABSTRACT OF THE DISCLOSURE

An electro-hydraulic power steering apparatus in which
a control device, a motor and a pump are integrated. The apparatus
5 includes a first housing, a second housing, a control device
surrounded by the first and second housings, a motor disposed
on a side of the first housing and a pump disposed on a side
of the second housing. The motor includes a rotor, a stator
and a frame. The rotor has a first bearing supported by the
10 first housing. The frame includes an inner circumferential face
into which a stator core is press fitted and receives a second
bearing of the rotor. The frame is secured to the first housing
by a first clamp screw. The first housing and the second housing
are secured by a second clamp screw. The first and second clamp
15 screws are tightened from the hand of the frame.